

# INSTRUC PSGF15

General Purpose Polystyrene  
Infinity LTL Engineered Compounds

Message:  
15% GLASS FIBER REINFORCED POLYSTYRENE

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10 to 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	62.1	MPa	ASTM D638
Flexural Modulus	4830	MPa	ASTM D790
Flexural Strength	100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	43	J/m	ASTM D256
Unnotched Izod Impact	210 to 320	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+17	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	76.7	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	210 to 249	°C	
Mold Temperature	37.8 to 65.6	°C	
Back Pressure	0.345 to 0.689	MPa	
Screw Speed	40 to 70	rpm	

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