

UBESTA 3030 JIX44

Polyamide 12
UBE Engineering Plastics, S.A.

Message:

UBESTA 3030 JIX44 is a plasticized and impact modified PA12 grade. The applied low migration plasticizer allows to use this grade especially in application where long term flexibility and excellent elastic memory characteristics are required.

General Information			
Additive	Impact modifier		
	Plasticizer		
Features	Impact modification		
	Low density		
	Plasticized		
	Impact resistance, high		
	Workability, good		
	Good flexibility		
Appearance	Natural color		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Density	1.00	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (235°C/2.16 kg)	11	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction	1.5	%	ISO 294-4
Flow direction	1.0	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.70	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	27		ISO 2039-2
Durometer Hardness (Shore D)	58		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	30.0	MPa	ISO 527-2
Tensile Strain (Break)	200	%	ISO 527-2
Flexural Modulus	200	MPa	ISO 178
Flexural Stress	10.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-40°C, complete fracture	2.0	kJ/m ²	ISO 179/1eA
23°C	No Break		ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature			
0.45 MPa, not annealed	70.0	°C	ISO 75-2/B
1.8 MPa, not annealed	40.0	°C	ISO 75-2/A
Melting Temperature (DSC)	170	°C	ISO 3146
CLTE - Flow	1.9E-4	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+10	ohms·cm	IEC 60093
Additional Information			

The value listed as Melting Temperature, ISO 3146, was tested in accordance with ISO 11357. Tensile Strain at Break, ISO 527: >200% Tensile Stress at Yield, ISO 527: >30 MPa Abrasion Loss, ISO 9352, CS-17, 1000 rev.: 30 mg

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