

PTS POM-25

Acetal (POM) Copolymer
Polymer Technology and Services, LLC

Message:
PTS POM-25 is an Acetal (POM) Copolymer product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

General Information			
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.5	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.8 to 2.2	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	78		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2350	MPa	ISO 527-2
Tensile Stress (Break)	59.0	MPa	ISO 527-2
Tensile Strain (Break)	45	%	ISO 527-2
Flexural Modulus	2200	MPa	ISO 178
Flexural Stress	83.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	8.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	90.0	°C	ISO 75-2/A
Melting Temperature (DSC)	165	°C	ISO 3146
CLTE - Flow	1.2E-4	cm/cm/°C	ISO 11359-2

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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