

KMI PC 121LB

Polycarbonate

KMI Group Inc.

Message:

KMI PC 121LB is a Polycarbonate (PC) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Primary characteristic: flame rated.

General Information			
Uses	General Purpose		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)	16	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	62.8	MPa	ASTM D638
Tensile Elongation (Break)	110	%	ASTM D638
Flexural Modulus	2160	MPa	ASTM D790
Flexural Strength	88.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	810	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	133	°C	ASTM D256
CLTE - Flow	7.0E-5	cm/cm/°C	ISO 11359-2
Flammability	Nominal Value	Test Method	
Flame Rating	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	4.0 to 8.0	hr	
Processing (Melt) Temp	270 to 300	°C	
Mold Temperature	70.0 to 100	°C	

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