

RheTech Polypropylene GC43P250-777

Polypropylene Copolymer

RheTech, Inc.

Message:

43% Glass Fiber Reinforced, Chemically Coupled, Polypropylene Copolymer, Ivory

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 43% filler by weight		
Features	Copolymer		
	Chemical coupling		
Appearance	Ivory		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	75		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	89.6	MPa	ASTM D638
Flexural Modulus	7580	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	110	J/m	ASTM D256
Dart Drop Impact	0.339	J	ASTM D5420
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	159	°C	ASTM D648
1.8 MPa, not annealed	146	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	65.6 - 82.2	°C	
Drying Time	1.0 - 2.0	hr	
Suggested Max Moisture	0.050	%	
Rear Temperature	210 - 238	°C	
Middle Temperature	216 - 243	°C	
Front Temperature	221 - 249	°C	
Nozzle Temperature	227 - 238	°C	
Mold Temperature	26.7 - 48.9	°C	
Injection Pressure	2.76 - 10.3	MPa	
Injection Rate	Slow-Moderate		

Holding Pressure	2.07 - 8.27	MPa
Back Pressure	0.00 - 0.345	MPa
Injection instructions		

Injection Speed: slow to moderateScrew RPM: recovery 3 seconds before mold opensCycle Time: variable, wall thickness and size dependent

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Recommended distributors for this material

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