

Trexprene® A64BU

Thermoplastic Vulcanizate

Mitsubishi Chemical Performance Polymers, Inc.

Message:

Product Description: TREXPENE ® A64BU is a heat stabilized PP/EPDM based Thermoplastic Vulcanized Elastomer (TPV). This Black compound is intended primarily for underhood applications such as mats, seals, gaskets, air ducts, CVJ boots, covers, grommets or other parts where softness and conformity are needed. This material can be processed using Injection Molding, Extrusion, Blow Molding or other melt processing techniques.

General Information			
Additive	Heat Stabilizer		
Features	Heat Stabilized		
	Soft		
Uses	Automotive Under the Hood		
	Constant Velocity Joint Boots		
	Gaskets		
	Grommets		
	Protective Coverings		
	Seals		
Appearance	Black		
Forms	Pellets		
Processing Method	Blow Molding		
	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.930 to 0.970	g/cm ³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 15 sec)	60 to 68		ISO 868
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹			ISO 37
Across Flow : 100% Strain	2.30	MPa	
Flow : 100% Strain	3.90	MPa	
Tensile Stress ²			ISO 37
Across Flow : Break	5.70	MPa	
Flow : Break	4.50	MPa	
Tensile Elongation ³			ISO 37
Across Flow : Break	720	%	
Flow : Break	250	%	
Tear Strength ⁴			ISO 34-1

Across Flow	27	kN/m	
Flow	24	kN/m	
Compression Set			
70°C, 22 hr	26	%	ASTM D395B
125°C, 70 hr	41	%	ASTM D395B
70°C, 22 hr ⁵	26	%	ISO 815
125°C, 70 hr ⁶	41	%	ISO 815
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air			ISO 188
110°C, 1000 hr	-17	%	
150°C, 168 hr	-7.5	%	
Change in Tensile Strain at Break in Air			ISO 188
110°C, 1000 hr	-13	%	
150°C, 168 hr	-5.4	%	
Change in Tensile Stress (125°C, 70 hr, in IRM 903 Oil)	-47	%	ISO 1817
Change in Tensile Strain at Break (125°C, 70 hr, in IRM 903 Oil)	-64	%	ISO 1817
Change in Volume (125°C, 70 hr, in IRM 903 Oil)	110	%	ISO 1817
Change in Tear Strength - 70 hrs, in IRM 903 Oil (125°C)	-55	%	ISO 1817
Change in Tensile Properties			
Stress at 100% Elongation in Air, 168 hrs : 150°C	11	%	ISO 188
Stress at 100% Elongation in IRM 903 Oil, 70 hrs : 125°C	-8.0	%	ISO 1817
Color Fastness - to Light ⁷	Delta E < 3		
Ozone Resistance (40°C) ⁸	0 Rating		ISO 1431-1
Soiling and Cleanability ⁹	AATCC > 4		
Weatherability - Florida ¹⁰	AATCC > 4		
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature			
--	-52.0	°C	ASTM D746
Type B	-52.0	°C	ISO 812
Flammability	Nominal Value	Unit	Test Method
Burning Rate	20	mm/min	ISO 3795
NOTE			
1.	Type 1, 500 mm/min		
2.	Type 1, 500 mm/min		
3.	Type 1, 500 mm/min		
4.	Method Ba, Angle (Unnicked), 500 mm/min		
5.	Type A		

6.	Type A
7.	SAE J2412, ISO 105-B06, Cond. 5, 1,240.8 kJ/m ²
8.	100 pphm, Method A
9.	FLTM BN 112-08
10.	FLTM BI 160-01,12 Month under glass, 5° South, Backed

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