## Epic Epoxy S7341

Epoxy; Epoxide

**Epic Resins** 

## Message:

Epic S7341 is a two component, water clear epoxy potting compound designed with a low exotherm of less than 85C in a 185 gram mass. This product offers a very convenient mix ratio of 2:1 by volume, making it very meter mix / dispense friendly. The c arity of S7341 allows for the reading of bar codes through a 1/4" cross section. Very good electrical properties and water resistance rrakes this product an excellent choice for use in applications that a"e subjected to harsh environmental conditions.

General Information					
Features	Good Electrical Properties				
	High Clarity				
	Low Exotherm				
Uses	Electrical/Electronic Applications				
	Electronic Insulation				
RoHS Compliance	RoHS Compliant				
Appearance	Clear/Transparent				
Processing Method	Encapsulating				
	Potting				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.08 to 1.10	g/cm³	ASTM D792		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore D, 25°C)	80 to 85		ASTM D2240		
Thermal	Nominal Value	Unit	Test Method		
Glass Transition Temperature	80.0 to 85.0	°C	ASTM E1356		
CLTE - Flow	4.0E-5 to 4.5E-5	cm/cm/°C	ASTM D696		
Electrical	Nominal Value	Unit	Test Method		
Volume Resistivity	6.0E+16 to 8.0E+16	ohms·cm	ASTM D257		
Dielectric Strength (1.52 mm)	23 to 25	kV/mm	ASTM D149		
Dielectric Constant (100 kHz)	3.10 to 3.50		ASTM D2520		
Dissipation Factor (100 kHz)	0.020 to 0.024		ASTM D150		
Thermoset	Nominal Value	Unit	Test Method		
Thermoset Components					
	Mix Ratio by Volume: 2.0				
Part A	Mix Ratio by Weight: 100				
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Part B	Mix Ratio by Weight: 43	Mix Ratio by Weight: 43		
Pot Life <sup>1</sup> (25°C)	100 to 150	min		
Thermoset Mix Viscosity (25°C)	1400 to 2000	сР	ASTM D2393	
NOTE				
1.	185 Gram Mass			

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## Recommended distributors for this material

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