

LNP™ LUBRICOMP™ EFL36XXC compound

Polyether Imide

SABIC Innovative Plastics

Message:

LNP* LUBRICOMP* EFL36XXC is a compound based on Polyetherimide containing 30% Glass Fiber, 15% PTFE. Added feature of this material is: Wear Resistant.

Also known as: LNP* LUBRICOMP* Compound EFL-4036 UFE

Product reorder name: EFL36XXC

General Information			
UL YellowCard	E121562-101283889		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	PTFE Lubricant (15%)		
Features	Good Wear Resistance		
	Lubricated		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.62	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow : 24 hr	0.10 to 0.30	%	ASTM D955
Across Flow : 24 hr	0.40 to 0.60	%	ASTM D955
Across Flow : 24 hr	0.35 to 0.47	%	ISO 294-4
Flow : 24 hr	0.21 to 0.24	%	ISO 294-4
Water Absorption			
24 hr, 50% RH	0.15	%	ASTM D570
Equilibrium, 23°C, 50% RH	0.22	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	12700	MPa	ASTM D638
--	11200	MPa	ISO 527-2/1
Tensile Strength			
Break ²	175	MPa	ASTM D638
Break	168	MPa	ISO 527-2/5
Tensile Elongation			
Break ³	2.0	%	ASTM D638
Break	2.0	%	ISO 527-2/5
Flexural Modulus			
50.0 mm Span ⁴	11300	MPa	ASTM D790
-- ⁵	11400	MPa	ISO 178
Flexural Stress			

--	248	MPa	ISO 178
Break, 50.0 mm Span ⁶	252	MPa	ASTM D790
Coefficient of Friction			ASTM D3702 Modified
vs. Itself - Dynamic	0.45		
vs. Itself - Static	0.43		
Wear Factor - Washer	35.0	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	120	J/m	ASTM D256
23°C ⁷	13	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	710	J/m	ASTM D4812
23°C ⁸	46	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Total Energy	10.0	J	ASTM D3763
--	3.00	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed, 3.20 mm	202	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ⁹	204	°C	ISO 75-2/Af
CLTE			
Flow : -40 to 40°C	3.9E-5	cm/cm/°C	ASTM E831, ISO 11359-2
Transverse : -40 to 40°C	2.7E-5	cm/cm/°C	ASTM E831
Transverse : -40 to 40°C	2.8E-5	cm/cm/°C	ISO 11359-2
Injection	Nominal Value	Unit	
Drying Temperature	121 to 149	°C	
Drying Time	4.0 to 6.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	343 to 354	°C	
Middle Temperature	354 to 366	°C	
Front Temperature	366 to 377	°C	
Processing (Melt) Temp	360 to 366	°C	
Mold Temperature	121 to 149	°C	
Back Pressure	0.344 to 0.689	MPa	
Screw Speed	60 to 100	rpm	
NOTE			
1.	50 mm/min		
2.	Type I, 5.0 mm/min		
3.	Type I, 5.0 mm/min		
4.	1.3 mm/min		
5.	2.0 mm/min		
6.	1.3 mm/min		

7.	80*10*4
8.	80*10*4
9.	80*10*4 mm

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