

RTP 200 F TFE 5 SI 2

Polyamide 12

RTP Company

Message:

PTFE Lubricated - Silicone Lubricated

General Information			
Additive	PTFE lubricant (5%)		
	Silicone lubricant (2%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.5 - 2.0	%	ASTM D955
Moisture Content	0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1380	MPa	ASTM D638
Tensile Strength	37.9	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	1310	MPa	ASTM D790
Flexural Strength	44.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	59	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	No Break		ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (1.5 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79	°C	
Drying Time	4.0	hr	
Dew Point	-40	°C	
Processing (Melt) Temp	221 - 274	°C	
Mold Temperature	66 - 104	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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