

RTP 681 HEC

Acrylonitrile Butadiene Styrene
RTP Company

Message:
Nickel-Coated Carbon Fiber - EMI/RFI/ESD Protection

General Information			
Filler / Reinforcement	Nickel-plated carbon fiber, 10% filler by weight		
Features	Electromagnetic shielding (EMI)		
	Electrostatic discharge protection		
	Radio frequency shielding (RFI)		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.12	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.15 - 0.25	%	ASTM D955
Moisture Content	0.10	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Primary Additive	10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5520	MPa	ASTM D638
Tensile Strength	68.9	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	5170	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	210	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	< 1.0E+5	ohms	ASTM D257
--	< 1.0E+4	ohms	ESD STM11.11
Volume Resistivity	< 1.0E+2	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	204 - 238	°C	
Mold Temperature	62.8 - 85.0	°C	

Injection Pressure	68.9 - 103	MPa
Injection instructions		
Remove hopper magnets.Desiccant Type Dryer Required.		
NOTE		

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| 1. | MIL-PRF-81705D, 5kV to 50 V, 12% RH |
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