

SURPASS® FPs117-D

Linear Low Density Polyethylene
NOVA Chemicals

Message:

SURPASS® FPs117-D is a Linear Low Density Polyethylene material. It is available in North America for coextrusion or film extrusion.

Important attributes of SURPASS® FPs117-D are:

- Antiblock
- Food Contact Acceptable
- Good Processability
- Good Tear Strength
- Good Toughness
- Typical applications include:
 - Food Contact Applications
 - Coating Applications
 - Film
 - Sealing Applications

General Information	
Additive	Antiblock (2500 ppm) Processing Aid Processing Stabilizer Slip (1000 ppm)
Features	Antiblocking Food Contact Acceptable Good Processability Good Tear Strength Good Toughness Low Density Low Gel Slip
Uses	Film Laminates Sealants
Agency Ratings	FDA 21 CFR 176.170(c), Table 2, Cond. B FDA 21 CFR 176.170(c), Table 2, Cond. C FDA 21 CFR 176.170(c), Table 2, Cond. D FDA 21 CFR 176.170(c), Table 2, Cond. E FDA 21 CFR 176.170(c), Table 2, Cond. F FDA 21 CFR 176.170(c), Table 2, Cond. G FDA 21 CFR 176.170(c), Table 2, Cond. H FDA 21 CFR 177.1520(c) 3.2a

Processing Method	Coextrusion Film Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.917	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.0	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	μm	ASTM D882
Secant Modulus			
1% Secant, MD : 25 μm, Blown Film	135	MPa	
1% Secant, TD : 25 μm, Blown Film	145	MPa	ASTM D882
Tensile Strength			
MD : Yield, 25 μm, Blown Film	9.00	MPa	
TD : Yield, 25 μm, Blown Film	9.00	MPa	ASTM D882
MD : Break, 25 μm, Blown Film	43.0	MPa	
TD : Break, 25 μm, Blown Film	34.0	MPa	
Tensile Elongation			ASTM D882
MD : Break, 25 μm, Blown Film	550	%	
TD : Break, 25 μm, Blown Film	730	%	
Dart Drop Impact (25 μm, Blown Film)	800	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD : 25 μm, Blown Film	320	g	
TD : 25 μm, Blown Film	480	g	
Seal Initiation Temperature ¹ (25 μm, Blown Film)	100	°C	
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 25.0 μm, Blown Film)	32		ASTM D2457
Haze (25.0 μm, Blown Film)	17	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Low Friction Puncture (25.0 μm)	700	J/cm	Internal Method
Extrusion	Nominal Value	Unit	
Melt Temperature	185 to 200	°C	
NOTE			
1.	2N		

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Recommended distributors for this material

Susheng Import & Export Trading Co., Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

