

Vyncolit® BXE6950

Phenolic

SBHPP

Message:

Vyncolit® BXE6950 is a glass fiber reinforced phenolic molding compound with superior mechanical properties : high impact and excellent retention of mechanical properties at elevated temperatures.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 55% filler by weight		
Features	Impact resistance, high		
Agency Ratings	EC 1907/2006 (REACH)		
	EU 2002/96/EC (WEEE)		
	EU 2006/122/EC		
RoHS Compliance	RoHS compliance		
Appearance	Black		
Processing Method	Resin transfer molding		
	Compression molding		
	Injection molding		
Part Marking Code (ISO 11469)	>PF-GF55		
Physical	Nominal Value	Unit	Test Method
Density	1.73	g/cm ³	ISO 1183
Apparent Density	0.62	g/cm ³	ISO 60
Molding Shrinkage	0.15	%	ISO 2577
Water Absorption (Equilibrium, 23°C, 50% RH)	0.070	%	ISO 62
Post Shrinkage	0.040	%	ISO 2577
Flexural Strain at Break	1.6	%	ISO 178
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	17000	MPa	ISO 527-2
Tensile Stress	117	MPa	ISO 527-2
Tensile Strain (Break)	0.85	%	ISO 527-2
Flexural Modulus	16000	MPa	ISO 178
Flexural Stress	240	MPa	ISO 178
Compressive Stress	291	MPa	ISO 604
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.3	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	19	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Linear thermal expansion coefficient			TMA

Flow	1.4E-5	cm/cm/°C	TMA
Lateral	4.2E-5	cm/cm/°C	TMA
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.9E+13	ohms	IEC 60093
Volume Resistivity	7.0E+14	ohms·cm	IEC 60093
Dielectric Strength	33	kV/mm	IEC 60243-1
Comparative Tracking Index	175	V	IEC 60112

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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