Megalon® 143GL

Polyamide 66

Mega Polymers

Message:

Megalon® 143L is a 43% glass fiber reinforced nylon 6/6 offering an excellent balance of high temperature performance, dimensional stability, tensile strength, and impact resistance.

General Information			
Filler / Reinforcement	Glass Fiber,43% Filler by Weight		
Additive	Heat Stabilizer		
	Lubricant		
Features	Good Dimensional Stability		
	Good Impact Resistance		
	Heat Stabilized		
	High Tensile Strength		
	Lubricated		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.48	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	207	MPa	ASTM D638
Tensile Elongation (Break)	2.0 to 3.0	%	ASTM D638
Flexural Modulus	10800	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	130	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	252	°C	ASTM D648
Peak Melting Temperature	261	°C	ASTM D3418
Injection	Nominal Value	Unit	
Suggested Max Moisture	0.20	%	
Processing (Melt) Temp	288 to 304	°C	
Mold Temperature	65.6 to 98.9	°C	

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