# **TOTAL Polyethylene HDPE 8183**

## High Density (MMW) Polyethylene

## **TOTAL Refining & Chemicals**

#### Message:

TOTAL Polyethylene 8183 is a high density (MMW) polyethylene material. This product is available in North America and is processed by blow molding. The main features of TOTAL Polyethylene 8183 are: Comply with REACH standard high gloss accessible food excellent release agent Typical application areas include: packing food contact applications medical/health care bottle container

General Information					
Features	Highlight				
	Compliance of Food Exposure				
	Good demoulding performance				
	Narrow molecular weight distribution				
	Medium molecular weight				
	De che a in a				
Uses	Packaging				
	Industrial container				
	Bottle				
	Food packaging				
Agency Ratings	ASTM D 1248, III, Class A, Cat. 4				
	DMF not rated				
	EC 1907/2006 (REACH)				
	FDA 21 CFR 177.1520(c) 2.1				
	FDA 21 CFR 177.1520(c) 2.2				
	USP Class VI				
Forms	Particle				
Processing Method	Blow molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.945	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR)			ASTM D1238		
190°C/2.16 kg	0.55	g/10 min	ASTM D1238		
190°C/21.6 kg	19	g/10 min	ASTM D1238		
190°C/5.0 kg	1.9	g/10 min	ASTM D1238		

Environmental Stress-Cracking Resistance			
(10% lgepal)	200	hr	ASTM D1693B
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (L-Scale)	41		ASTM D785
Durometer Hardness (Shore D)	62		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus - 2% Secant <sup>1</sup>	758	MPa	ASTM D638
Tensile Strength <sup>2</sup> (Yield)	22.1	MPa	ASTM D638
Tensile Elongation <sup>3</sup> (Break)	500	%	ASTM D638
Flexural Modulus	965	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	125	°C	ASTM D1525
Peak Melting Temperature	129	°C	ASTM D3418
CLTE - Flow	1.8E-4	cm/cm/°C	ASTM D696
Additional Information			
Elongation at Break, ASTM D638, Type IV, 2	in/min: >500%Heat Distortion Tempe	rature, ASTM D648: 158°F	
NOTE			
1.	Type 4, 51mm/min		
2.	Type 4, 51mm/min		
3.	Type 4, 51mm/min		

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#### Recommended distributors for this material

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