

OmniPro™ HPP CCF20

Polypropylene Homopolymer

OMNI Plastics, LLC

Message:

20% CaCO 3 Reinforced, Homopolymer Polypropylene

General Information			
Filler / Reinforcement	Calcium Carbonate,20% Filler by Weight		
Features	Homopolymer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	27.6	MPa	ASTM D638
Tensile Elongation (Break)	50	%	ASTM D638
Flexural Modulus	1930	MPa	ASTM D790
Flexural Strength	51.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	43	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	113	°C	
1.8 MPa, Unannealed, 3.18 mm	82.2	°C	
Flammability	Nominal Value		Test Method
Flame Rating (3.18 mm)	HB		Internal Method
Injection	Nominal Value	Unit	
Rear Temperature	204 to 249	°C	
Middle Temperature	216 to 260	°C	
Front Temperature	216 to 260	°C	
Nozzle Temperature	216 to 260	°C	
Processing (Melt) Temp	216 to 260	°C	
Mold Temperature	26.7 to 60.0	°C	
Back Pressure	0.345 to 0.689	MPa	

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