# Eltex® PF6130LA

## Metallocene Linear Low Density Polyethylene

### **INEOS Olefins & Polymers Europe**

#### Message:

Eltex ® PF6130LA is particularly suitable for high performance cast stretch film applications, in both monolayer and co-extruded structures. It is designed for applications which require a very low level of gels. It also can be used for the production of artificial grass monofilaments. Benefits and Features Eltex ® PF6130LA is a polyethylene copolymer containing hexene-1 as the comonomer produced with a metallocene catalyst. Eltex ® PF6130LA offers the following properties: High stretchability in cast film applications High holding force Good web stability during extrusion High output rates Excellent overall film appearance and surface finish Low level of gels Very high puncture resistance We recommend that you consult your INEOS technical representative for further advice on the use of Eltex ® PF6130LA.

General Information			
Additive	Antioxidant		
Features	Antioxidant		
	Copolymer		
	Good Stretchability		
	Good Surface Finish		
	Hexene Comonomer		
	Low Gel		
	Puncture Resistant		
Uses	Cast Film		
	Film		
RoHS Compliance	Contact Manufacturer		
Forms	Pellets		
Processing Method	Cast Film		
	Coextruded Film		
Physical	Nominal Value	Unit	Test Method
Density <sup>1</sup>	0.918	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	3.5	g/10 min	ISO 1133
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	20	μm	
Tensile Modulus			ISO 1184
1% Secant, MD : 20 μm	115	MPa	

1% Secant, TD : 20 µm	120	MPa	
Tensile Stress			ISO 1184
MD : Break, 20 µm	40.0	MPa	
TD : Break, 20 μm	20.0	MPa	
Tensile Elongation			ISO 1184
MD : Break, 20 µm	300	%	
TD : Break, 20 μm	400	%	
Dart Drop Impact (20 µm)	600	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD : 25 µm	260	g	
TD : 25 μm	430	g	
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 20.0 µm)	93		ASTM D2457
Haze (20.0 µm)	1.0	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Puncture Resistance	28.0	Ncm/µ	Internal Method
Extrusion	Nominal Value	Unit	
Melt Temperature	230 to 280	°C	
NOTE			
1.	Conditioning ISO 1872/1		

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