

RTP 2105 L

Polyether Imide

RTP Company

Message:

Glass Fiber - Lubricated

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	Lubricant		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.18	%	ASTM D570
Moisture Content	0.040	%	
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10300	MPa	ASTM D638
Tensile Strength	172	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	9650	MPa	ASTM D790
Flexural Strength	245	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	85	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	670	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	210	°C	ASTM D648
1.8 MPa, not annealed	207	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+12	ohms · cm	ASTM D257
Dielectric Strength ¹ (in Oil)	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.90		ASTM D150
Dissipation Factor (1 MHz)	5.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	

Drying Temperature	149	°C
Drying Time	4.0	hr
Dew Point	-28.9	°C
Processing (Melt) Temp	354 - 399	°C
Mold Temperature	135 - 177	°C
Injection Pressure	82.7 - 124	MPa

Injection instructions

Desiccant Type Dryer Required.

NOTE

1. Method A (short time)

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

