# Elastollan® 690 A

Thermoplastic Polyurethane Elastomer (Polyester)

### **BASF Polyurethanes GmbH**

#### Message:

Transparent, Thermoplastic Polyester Polyurethane Elastomers with excellent mechanical properties, outstanding wear resistance, good damping and resilience performance.

Typical applications

General Information

Decorative parts and damping elements for the sport shoe industry, Ski tips, tubes and Films.

Features	Good Wear Resistance			
	Resilient			
Uses	Decorative Parts			
	Film			
	Footwear			
	Sporting Goods			
	Tubing			
Appearance	Clear/Transparent			
Processing Method	Blow Molding			
	Extrusion			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.21	g/cm³	ISO 1183/A	
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness (Shore A, 3 sec)	90		ISO 7619	
Mechanical	Nominal Value	Unit	Test Method	
Abrasion Loss	40.0	mm³	ISO 4649-A	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			DIN 53504	
20% Strain	4.00	MPa		
100% Strain	7.00	MPa		
Tensile Stress			DIN 53504	
Yield <sup>1</sup>	40.0	MPa		
Yield	50.0	MPa		
Tensile Elongation			DIN 53504	
Break <sup>2</sup>	600	%		
Break	550	%		
Tear Strength <sup>3</sup>	85	kN/m	ISO 34-1	

Compression Set			ISO 815
23°C, 72 hr	25	%	
70°C, 24 hr	45	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C	No Break		
23°C	No Break		
Injection	Nominal Value	Unit	
Processing (Melt) Temp	175 to 230	°C	
Mold Temperature	20.0 to 50.0	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	175 to 220	°C	
NOTE			
1.	after storage in water for 21 days at 80°C		
2.	after storage in water for 21 days at 80°C		
3.	Method Bb, Angle (Nicked)		

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