

LNP™ STAT-KON™ DE003E compound

Polycarbonate

SABIC Innovative Plastics Europe

Message:

LNP STAT-KON DE003E is a compound based on Polycarbonate resin containing Carbon Fiber. Added features of this material include: Easy Molding, Electrically Conductive.

Also known as: LNP* STAT-KON* Compound DC1003EM

Product reorder name: DE003E

General Information			
Filler / Reinforcement	Carbon Fiber		
Features	Electrically Conductive		
	Good Moldability		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.26	g/cm ³	ISO 1183
Molding Shrinkage - Flow ¹	0.10 to 0.20	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12200	MPa	ISO 527-2/1
Tensile Stress (Break)	134	MPa	ISO 527-2/5
Tensile Strain (Break)	1.6	%	ISO 527-2/5
Flexural Modulus ²	10800	MPa	ISO 178
Flexural Stress	184	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ³ (23°C)	6.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ⁴ (23°C)	25	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ⁵			
0.45 MPa, Unannealed, 64.0 mm Span	143	°C	ISO 75-2/Bf
1.8 MPa, Unannealed, 64.0 mm Span	138	°C	ISO 75-2/Af
CLTE			ISO 11359-2
Flow : 23 to 60°C	1.0E-5	cm/cm/°C	
Transverse : 23 to 60°C	6.7E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+2 to 1.0E+4	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	

Rear Temperature	293 to 304	°C
Middle Temperature	310 to 321	°C
Front Temperature	321 to 332	°C
Processing (Melt) Temp	304 to 327	°C
Mold Temperature	82.2 to 110	°C
Back Pressure	0.172 to 0.344	MPa
Screw Speed	30 to 60	rpm

NOTE

1.	Tensile Bar
2.	2.0 mm/min
3.	80*10*4
4.	80*10*4
5.	80*10*4 mm

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

