

POCAN® C 1206 000000

Polycarbonate + PET

LANXESS Corporation

Message:

PET+PC, non-reinforced, injection molding, improved impact strength

General Information			
Features	Impact resistance, good		
Agency Ratings	EC 1907/2006 (REACH)		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.22	g/cm ³	ISO 1183
Apparent Density	0.80	g/cm ³	ISO 60
Melt Volume-Flow Rate (MVR) (260°C/5.0 kg)	30.0	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 2577
Vertical flow direction: 270°C, 2.00mm ¹	0.70	%	ISO 2577
Vertical flow direction: 120°C, 4 hours, 2.00mm ²	0.30	%	ISO 2577
Flow direction: 270°C, 2.00mm ³	0.70	%	ISO 2577
Flow direction: 120°C, 4 hours, 2.00mm ⁴	0.30	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2200	MPa	ISO 527-2/1
Tensile Stress (Yield, 23°C)	50.0	MPa	ISO 527-2/50
Tensile Strain (Yield, 23°C)	4.5	%	ISO 527-2/50
Nominal Tensile Strain at Break (23°C)	10	%	ISO 527-2/50
Flexural Modulus ⁵ (23°C)	2200	MPa	ISO 178/A
Flexural Stress			ISO 178/A
3.5% strain, 23°C	65.0	MPa	ISO 178/A
23°C ⁶	75.0	MPa	ISO 178/A
Flexural Strain at Flexural Strength ⁷ (23°C)	5.0	%	ISO 178/A
ISO Shortname	PET+PC, GHMPR, 09-020		ISO 7792
Admissible Residence Time at Tmax		min	
Residual Moisture Content	0.0 - 0.020	%	Karl Fisher
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	20	kJ/m ²	ISO 179/1eA
23°C	55	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		ISO 179/1eU
23°C	No Break		ISO 179/1eU

Notched Izod Impact			ISO 180/1A
-30°C	15	kJ/m ²	ISO 180/1A
23°C	50	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	No Break		ISO 180/1U
23°C	No Break		ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	120	°C	ISO 75-2/B
1.8 MPa, not annealed	90.0	°C	ISO 75-2/A
Vicat Softening Temperature	130	°C	ISO 306/B120
Melting Temperature ⁸	250	°C	ISO 11357-3
Linear thermal expansion coefficient			ISO 11359-2
Flow: 23 to 55°C	9.0E-5	cm/cm/°C	ISO 11359-2
Lateral: 23 to 55°C	8.0E-5	cm/cm/°C	ISO 11359-2
Injection	Nominal Value	Unit	Test Method
Drying Temperature - Circulation Dryer	120	°C	
Drying Time - Circulation Dryer	4.0 - 8.0	hr	
Processing (Melt) Temp	260 - 280	°C	
Mold Temperature	70.0 - 90.0	°C	
NOTE			
1.	60x60x2mm, 80°C MT, 600 bar		
2.	60x60x2mm		
3.	60x60x2mm, 80°C MT, 600 bar		
4.	60x60x2mm		
5.	2.0 mm/min		
6.	2.0 mm/min		
7.	2 mm/min		
8.	10°C/min		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT