

PENTAMID AHT GV30 H MOS non-colored

Polyamide 46
PENTAC Polymer GmbH

Message:
Normal viscosity, heat stabilised polyamide 4.6,easy flow, 30% glass fiber reinforced, modified with MoS2

General Information				
Filler / Reinforcement		Glass fiber reinforced material, 30% filler by weight		
Additive		Molybdenum disulfide lubricant heat stabilizer		
Features		Good liquidity Thermal Stability Lubrication		
Agency Ratings		EC 1907/2006 (REACH)		
Forms		Particle		
Processing Method		Injection molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.42	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Transverse flow	0.90	--	%	ISO 294-4
Flow	0.65	--	%	ISO 294-4
Water Absorption				ISO 62
Saturated, 23°C	7.3	--	%	ISO 62
Equilibrium, 23°C, 50% RH	1.9	--	%	ISO 62
Viscosity Number	140	--	cm ³ /g	ISO 307
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	10300	6150	MPa	ISO 527-2/1
Tensile Stress (Break)	195	110	MPa	ISO 527-2/5
Tensile Strain (Break)	3.8	7.0	%	ISO 527-2/5
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	12	19	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	75	85	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, not annealed	280	--	°C	ISO 75-2/B

1.8 MPa, not annealed	275	--	°C	ISO 75-2/A
Melting Temperature	285	--	°C	ISO 11357-3
Electrical	Dry	Conditioned	Unit	Test Method
Dielectric Strength	26	--	kV/mm	IEC 60243-1
Dielectric Constant (1 MHz)	3.40	--		IEC 60250
Comparative Tracking Index	250	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
1.6 mm	HB	--		UL 94
3.2 mm	HB	--		UL 94
Additional Information	Dry	Conditioned		Test Method
ISO Shortname	PA46, MHRS, 18-100 N, GF30+X1			ISO 1874
Injection	Dry	Unit		
Drying Temperature	90		°C	
Drying Time	4.0		hr	
Suggested Max Moisture	0.060 - 0.14		%	
Suggested Max Regrind	20		%	
Rear Temperature	295 - 320		°C	
Middle Temperature	305 - 330		°C	
Front Temperature	310 - 320		°C	
Processing (Melt) Temp	305 - 325		°C	
Mold Temperature	80 - 120		°C	
Injection Pressure	85.0		MPa	
Screw L/D Ratio	18.0:1.0 to 22.0:1.0			
Screw Compression Ratio	2.2:1.0 to 2.8:1.0			

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