

ENVIROPLAS® ENV12-NC210

Polycarbonate

ENVIROPLAS®, Inc.

Message:

Injection Molding Grade, High Flow, UV Stabilized, w/Mold Release, RoHS Compliant

NC210 = To Be Assigned 5 Digit Number Indicating Natural, Black, or Custom Color.

Contact Enviropas Regarding UL Recognized Versions Of This Product.

General Information			
Additive	Mold Release		
	UV Stabilizer		
Features	Good Mold Release		
	Good UV Resistance		
	High Flow		
RoHS Compliance	RoHS Compliant		
Appearance	Black		
	Colors Available		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.50 to 0.70	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	63.4	MPa	ASTM D638
Tensile Elongation (Break)	120	%	ASTM D638
Flexural Modulus	2340	MPa	ASTM D790
Flexural Strength	82.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	800	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	138	°C	
1.8 MPa, Unannealed	129	°C	
Flammability	Nominal Value		Test Method
Flame Rating			Internal Method
1.50 mm	V-2		

3.00 mm	V-2	
Injection	Nominal Value	Unit
Drying Temperature	110	°C
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	0.050	%
Rear Temperature	260 to 282	°C
Middle Temperature	271 to 293	°C
Front Temperature	282 to 304	°C
Nozzle Temperature	288 to 316	°C
Mold Temperature	68.3 to 93.3	°C
Injection Rate	Moderate-Fast	
Back Pressure	0.345 to 0.689	MPa
Screw Speed	40 to 70	rpm

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

