

KEBAFORM® C 906 GB

Acetal (POM) Copolymer

BARLOG plastics GmbH

Message:

POM Copolymer, 30% glass bead reinforced

General Information			
Filler / Reinforcement	Glass Bead,30% Filler by Weight		
Resin ID (ISO 1043)	POM-GB30		
Physical	Nominal Value	Unit	Test Method
Density	1.59	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	22	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.8	%	
Flow	1.7	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	0.16	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3800	MPa	ISO 527-2
Tensile Stress (Break)	43.0	MPa	ISO 527-2
Tensile Strain (Break)	5.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	2.5	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	35	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	112	°C	ISO 75-2/A
Melting Temperature ¹	166	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+16	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flammability Classification	HB		IEC 60695-11-10, -20
NOTE			
1.	10°C/min		

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