## SILVER® ABS 313HL

## Acrylonitrile Butadiene Styrene

Guangdong Silver Age Sci & Tech. Co., Ltd

## Message:

SILVER® Modified ABS is applied to many fields, such as computer fittings, OA equipment and fittings, appliance crust and electronic fittings. In addition, the custom—made products should be developed by buyers 'requirements in order to meet special usage.

ARS

Characteristics:

high surface gloss, high surface hardness

Application:

the panel and base of LCD, audio panel, dvd panel

| General Information                     |                   |          |             |
|---|-------------------|----------|-------------|
| Features                                | High Gloss        |          |             |
|   | High Hardness     |          |             |
| Uses                                    | LCD Applications  |          |             |
| Processing Method                       | Injection Molding |          |             |
| Physical                                | Nominal Value     | Unit     | Test Method |
| Specific Gravity                        | 1.12              | g/cm³    | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (220°C/10.0   |                   |          |             |
| kg)                                     | 10                | g/10 min | ASTM D1238  |
| Mechanical                              | Nominal Value     | Unit     | Test Method |
| Tensile Strength <sup>1</sup>           | 45.0              | MPa      | ASTM D638   |
| Tensile Elongation <sup>2</sup> (Break) | 30                | %        | ASTM D638   |
| Flexural Modulus <sup>3</sup>           | 2100              | MPa      | ASTM D790   |
| Flexural Strength <sup>4</sup>          | 70.0              | MPa      | ASTM D790   |
| Impact                                  | Nominal Value     | Unit     | Test Method |
| Notched Izod Impact (Area) (23°C)       | 10.0              | kJ/m²    | ASTM D256   |
| Flammability                            | Nominal Value     |          | Test Method |
| Flame Rating                            | НВ                |          | UL 94       |
| Injection                               | Nominal Value     | Unit     |             |
| Processing (Melt) Temp                  | 210 to 240        | °C       |             |
| NOTE                                    |                   |          |             |
| 1.                                      | 50 mm/min         |          |             |
| 2.                                      | 50 mm/min         |          |             |
| 3.                                      | 5.5 mm/min        |          |             |
| 4.                                      | 5.5 mm/min        |          |             |

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