

# Moplen EP2967

Polypropylene Impact Copolymer

LyondellBasell Industries

## Message:

Moplen EP2967 is a low fluidity heterophasic copolymer designed for extrusion applications where smooth processability and high mechanical properties are of the utmost importance. Main applications are extrusion of film for heavy duty applications, adhesive tapes, lamination film and extrusion blow moulded containers for e.g. detergents.

Moplen EP2967 is suitable for food contact.

For regulatory information please refer to Moplen EP2967 Product Stewardship Bulletin ( PSB ).

## General Information

Features	Copolymer Food Contact Acceptable Good Processability Low Flow
Uses	Blow Molding Applications Blown Containers Blown Film Containers Film Food Packaging Laminates
Processing Method	Blown Film Extrusion

Physical	Nominal Value	Unit	Test Method
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Density	0.900	g/cm <sup>3</sup>	ISO 1183
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Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.85	g/10 min	ISO 1133
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Mechanical	Nominal Value	Unit	Test Method
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Tensile Stress			ISO 527-2
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Yield	26.0	MPa	
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Break	31.0	MPa	
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Tensile Strain			ISO 527-2
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Yield	14	%	
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Break	> 500	%	
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Flexural Modulus	1080	MPa	ISO 178
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Films	Nominal Value	Unit	Test Method
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Secant Modulus - MD (50 µm, Cast Film)	500	MPa	ASTM D882
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Tensile Strength - MD			ASTM D882
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Yield,50 μm, Cast Film	16.0	MPa	
Break, 50 μm,Cast Film	63.0	MPa	
Tensile Elongation - MD (Break, 50 μm,Cast Film)	830	%	ASTM D882
Dart Drop Impact (50 μm, Cast Film)	> 1500	g	
<b>Impact</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	6.0	kJ/m <sup>2</sup>	
23°C	70	kJ/m <sup>2</sup>	
<b>Thermal</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Heat Deflection Temperature (0.45 MPa, Unannealed)	83.0	°C	ISO 75-2/B
Vicat Softening Temperature	152	°C	ISO 306/A50
<b>Optical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Gloss (50.0 μm, Cast Film)	> 17		ASTM D2457
Haze (50.0 μm, Cast Film)	48	%	ASTM D1003

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