POULOY 2002

Polycarbonate + ABS

POLYROCKS CHEMICAL CO., LTD

Message:

POULOY 2002 is a Polycarbonate + ABS (PC+ABS) product. It is available in Asia Pacific. Applications of POULOY 2002 include electrical/electronic applications and audio/video. Characteristics include: Flame Rated Flame Retardant High Flow Impact Resistant

| General Information | | | |
|--|------------------------------------|-------------------|-------------|
| Features | Flame Retardant | | |
| | Good Electrical Properties | | |
| | High Flow | | |
| | High Impact Resistance | | |
| | | | |
| Uses | Communication Applications | | |
| | Electrical/Electronic Applications | | |
| | Video Equipment | | |
| UL File Number | E253482 | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.28 | g/cm ³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) (260°C/3.8 kg) | 12 | g/10 min | ASTM D1238 |
| Molding Shrinkage - Flow | 0.50 to 0.70 | % | |
| | | | ASTM D955 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength (Yield) | 55.0 | MPa | ASTM D638 |
| Tensile Elongation (Break) | 50 | % | ASTM D638 |
| Flexural Modulus | 2400 | MPa | ASTM D790 |
| Flexural Strength | 80.0 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact | 600 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load | | | ASTM D648 |
| 0.45 MPa, Unannealed | 120 | °C | |
| 1.8 MPa, Unannealed | 105 | °C | |
| Flammability | Nominal Value | | Test Method |
| Flame Rating | | | UL 94 |
| 1.50 mm | V-0 | | |

| 3.00 mm | 5VA | | |
|------------------------|---------------|------|--|
| Injection | Nominal Value | Unit | |
| Drying Temperature | 90.0 to 100 | °C | |
| Drying Time | 3.0 to 4.0 | hr | |
| Processing (Melt) Temp | 240 to 260 | °C | |
| Mold Temperature | 70.0 to 80.0 | °C | |

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