

POLYMAN® (ABS) E/HI

Acrylonitrile Butadiene Styrene

A. Schulman Europe

Message:

High impact ABS extrusion grade

General Information			
Features	Impact resistance, high		
Processing Method	Extrusion		
	Injection molding		
Resin ID (ISO 1043)	ABS		
Physical	Nominal Value	Unit	Test Method
Density	1.03	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	7.00	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	85.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1500	MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	40.0	MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	2.5	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	19	kJ/m ²	ISO 179/1eA
23°C	34	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		ISO 179/1eU
23°C	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	93.0	°C	ISO 75-2/Bf
1.8 MPa, not annealed	88.0	°C	ISO 75-2/Af
Vicat Softening Temperature			
--	109	°C	ISO 306/A50
--	90.0	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	ohms · cm	IEC 60093
Comparative Tracking Index	600	V	IEC 60112

Flammability	Nominal Value	Unit	Test Method
Flammability Classification (1.50 mm)	HB		IEC 60695-11-10, -20
Glow Wire Flammability Index			IEC 60695-2-12
1.50 mm	650	°C	IEC 60695-2-12
3.00 mm	650	°C	IEC 60695-2-12

Additional Information

- 1.)
- Not for use in food contact applications2.)
- Not for use in medical or pharmaceutical applications

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