

PermaStat® 603

Acrylonitrile Butadiene Styrene

RTP Company

Message:

Glass Fiber - ESD Protection - Permanently Anti-static

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
Features	Electrostatic discharge protection		
	Antistatic property		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.40	%	ASTM D955
Moisture Content	0.10	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Primary Additive	20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4140	MPa	ASTM D638
Tensile Strength	48.3	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 3.0	%	ASTM D638
Flexural Modulus	3790	MPa	ASTM D790
Flexural Strength	68.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	270	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	1.0E+10 - 9.9E+11	ohms	ASTM D257
--	1.0E+9 - 9.9E+10	ohms	ESD STM11.11
Volume Resistivity	1.0E+9 - 9.9E+10	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	199 - 238	°C	
Mold Temperature	48.9 - 93.3	°C	
Injection Pressure	68.9 - 103	MPa	

Injection instructions

Do not exceed 520 °F (270 °C) melt temperature.Desiccant Type Dryer Required.

NOTE

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| 1. | MIL-PRF-81705D, 5kV to 50 V, 12% RH |
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