

POCAN® B 3235 XF 000000

Polybutylene Terephthalate

LANXESS GmbH

Message:

PBT, 30 % glass fibers, injection molding, improved flowability

General Information			
UL YellowCard	E245249-100129047		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Good Flow		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.47	g/cm ³	ISO 1183
Apparent Density	0.65	g/cm ³	ISO 60
Melt Volume-Flow Rate (MVR) (260°C/2.16 kg)	20.0	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 2577
Across Flow : 260°C, 2.00 mm ¹	1.0	%	
Across Flow : 150°C, 1 hr, 2.00 mm ²	0.10	%	
Flow : 260°C, 2.00 mm ³	0.40	%	
Flow : 150°C, 1 hr, 2.00 mm ⁴	0.10	%	
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness	145	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	9200	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	125	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	2.7	%	ISO 527-2/5
Flexural Modulus ⁵ (23°C)	8700	MPa	ISO 178/A
Flexural Stress ⁶ (23°C)	195	MPa	ISO 178/A
Flexural Strain at Flexural Strength ⁷ (23°C)	3.3	%	ISO 178/A
Burning Behavior ⁸	passed		ISO 3795
ISO Shortname	PBT, GHMR, 07-090, GF30		ISO 7792
Residual Moisture Content	0.0 to 0.020	%	Karl Fisher
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	10	kJ/m ²	
23°C	10	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	60	kJ/m ²	
23°C	60	kJ/m ²	

Notched Izod Impact Strength			ISO 180/1A
-30°C	10	kJ/m ²	
23°C	11	kJ/m ²	
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	55	kJ/m ²	
23°C	55	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	205	°C	ISO 75-2/A
8.0 MPa, Unannealed	165	°C	ISO 75-2/C
Vicat Softening Temperature	210	°C	ISO 306/B120
Melting Temperature ⁹	225	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow : 23 to 55°C	3.0E-5	cm/cm/°C	
Transverse : 23 to 55°C	1.1E-4	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index (Solution A)	450	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	HB		
1.60 mm	HB		
Glow Wire Flammability Index (2.00 mm)	750	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	775	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	Test Method
Drying Temperature - Circulation Dryer	120	°C	
Drying Time - Circulation Dryer	4.0 to 8.0	hr	
Processing (Melt) Temp	250 to 270	°C	
Mold Temperature	80.0 to 100	°C	
NOTE			
1.	60x60x2mm, 80°C MT, 600 bar		
2.	60x60x2mm		
3.	60x60x2mm, 80°C MT, 600 bar		
4.	60x60x2mm		
5.	2.0 mm/min		
6.	2.0 mm/min		
7.	2 mm/min		
8.	US-FMVSS302		
9.	10°C/min		

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