

Latimass 52/11-04 D008

Polypropylene Homopolymer

LATI S.p.A.

Message:

Specific density compound based on Polypropylene homopolymer (PPh).
Special filler.

General Information			
Filler / Reinforcement	Filler		
Features	Homopolymer		
Physical	Nominal Value	Unit	Test Method
Density	0.810	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	1.1 to 1.4	%	
Flow : 2.00 mm	1.1 to 1.4	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2200	MPa	ISO 527-2/1
Tensile Stress			ISO 527-2/5
Yield, 23°C	15.0	MPa	
Break, 23°C	15.0	MPa	
Tensile Strain			ISO 527-2/5
Yield, 23°C	4.0	%	
Break, 23°C	> 100	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	1.3	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	20	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	100	°C	ISO 75-2/B
1.8 MPa, Unannealed	60.0	°C	ISO 75-2/A
Vicat Softening Temperature	100	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	190 to 220	°C	
Mold Temperature	50.0 to 70.0	°C	
Injection Rate	Moderate		
NOTE			
1.	60 MPa		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

