

Durethan® AKV 35 H3.0 000000

Polyamide 66

LANXESS Asia/Pacific

Message:

PA 66, 35 % glass fibers, injection molding, heat-aging stabilized

General Information				
UL YellowCard		E245249-473557		
Filler / Reinforcement		Glass Fiber,35% Filler by Weight		
Additive		Heat Stabilizer		
Features		Heat Stabilized		
Agency Ratings		EC 1907/2006 (REACH)		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.41	--	g/cm ³	ISO 1183
Apparent Density	0.70	--	g/cm ³	ISO 60
Molding Shrinkage				ISO 2577
Across Flow : 300°C, 2.00 mm ¹	1.1	--	%	
Across Flow : 120°C, 4 hr, 2.00 mm ²	0.090	--	%	
Flow : 300°C, 2.00 mm ³	0.37	--	%	
Flow : 120°C, 4 hr, 2.00 mm ⁴	0.050	--	%	
Water Absorption				ISO 62
Saturation, 23°C	5.0	--	%	
Equilibrium, 23°C, 50% RH	1.8	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus				
23°C	10300	6790	MPa	ASTM D638
23°C	11200	7500	MPa	ISO 527-2/1
Tensile Strength				
Break, 23°C	179	125	MPa	ASTM D638
Break, 23°C	200	135	MPa	ISO 527-2/5
Tensile Elongation				
Break, 23°C	3.0	6.0	%	ASTM D638
Break, 23°C	3.0	5.0	%	ISO 527-2/5
Tensile Creep Modulus				ISO 899-1
1 hr	--	7000	MPa	
1000 hr	--	5800	MPa	

Flexural Modulus				
23°C	8400	5900	MPa	ASTM D790
23°C ⁵	10500	7000	MPa	ISO 178/A
Flexural Strength				
23°C	290	200	MPa	ASTM D790
3.5% Strain, 23°C	280	170	MPa	ISO 178/A
23°C ⁶	300	220	MPa	ISO 178/A
Flexural Strain at Flexural Strength ⁷ (23°C)	4.0	6.0	%	ISO 178/A
Burning Behavior ⁸	passed	--		ISO 3795
ISO Shortname	PA 66, GHR, 14-110, GF35	--		ISO 1874
Residual Moisture Content	0.030 to 0.12		%	Karl Fisher
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	10	10	kJ/m ²	
23°C	12	20	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	70	75	kJ/m ²	
23°C	85	90	kJ/m ²	
Notched Izod Impact Strength				ISO 180/1A
-30°C	10	10	kJ/m ²	
23°C	12	15	kJ/m ²	
Unnotched Izod Impact Strength				ISO 180/1U
-30°C	70	--	kJ/m ²	
23°C	80	--	kJ/m ²	
Multi-Axial Instrumented Impact Energy				ISO 6603-2
-30°C	2.80	--	J	
23°C	3.90	--	J	
Multi-Axial Instrumented Impact Peak Force				ISO 6603-2
-30°C	900	--	N	
23°C	1030	--	N	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	250	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	250	--	°C	ISO 75-2/A
Vicat Softening Temperature	> 230	--	°C	ISO 306/B50, ISO 306/B120
Melting Temperature ⁹	263	--	°C	ISO 11357-3

CLTE				ISO 11359-2
Flow : 23 to 55°C	2.0E-5	--	cm/cm/°C	
Transverse : 23 to 55°C	1.0E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+15	--	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+15	--	ohms·cm	IEC 60093
Electric Strength (23°C, 1.00 mm)	39	--	kV/mm	IEC 60243-1
Relative Permittivity				IEC 60250
23°C, 100 Hz	5.00	--		
23°C, 1 MHz	4.00	--		
Dissipation Factor				IEC 60250
23°C, 100 Hz	0.030	--		
23°C, 1 MHz	0.027	--		
Comparative Tracking Index (Solution A)	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
1.60 mm	HB	--		
3.20 mm	HB	--		
Glow Wire Flammability Index (2.00 mm)	600	--	°C	IEC 60695-2-12
Oxygen Index ¹⁰	23	--	%	ISO 4589-2
Injection	Dry	Unit	Test Method	
Drying Temperature - Dry Air Dryer	80.0		°C	
Drying Time - Dry Air Dryer	2.0 to 6.0		hr	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 120		°C	
NOTE				
1.	60x60x2mm, 80°C MT, 600 bar			
2.	60x60x2mm			
3.	60x60x2mm, 80°C MT, 600 bar			
4.	60x60x2mm			
5.	2.0 mm/min			
6.	2.0 mm/min			
7.	2 mm/min			
8.	US-FMVSS302			
9.	10°C/min			
10.	Procedure A			

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