

Xuchuan 6180/B-8280 (Mid-sole)

Polyurethane

Xuchuan Chemical (Suzhou) Co., Ltd

Message:

Xuchuan 6180/B-8280 (Mid-sole) is a Polyurethane product. It is available in Asia Pacific. Typical application: Consumer Goods.

Characteristics include:

High Strength

Wear Resistant

General Information		
Features	Good Abrasion Resistance	
	High Strength	
Uses	Footwear	
Physical	Nominal Value	Unit
Density	0.450 to 0.550	g/cm ³
Density		
A-6180 : 40°C	1.010 to 1.020	g/cm ³
B-8280 : 40°C	1.080 to 1.200	g/cm ³
Viscosity		
A-6180 : 40°C	1.00 to 1.40	Pa·s
B-8280 : 40°C	0.800 to 1.20	Pa·s
Ross Flex (-10°C) ¹	No Crack	
Williams Abrasion	60.0 to 100	cc/php
Cream Time	6.0 to 7.0	sec
End of Rise Time	40.0 to 50.0	sec
Adhesion Strength - Between sole and mid-sole	39.2 to 58.8	kN/m
Free Rise Foam Density	230 to 260	kg/m ³
Preheat Temperature		
Part A	50 to 60	°C
Part B	50 to 60	°C
Preheat Time		
Part A	8.0 to 10.0	hr
Part B	8.0 to 12.0	hr
Processing Temperature		
Part A	40 to 45	°C
Part B	40 to 45	°C
Hardness	Nominal Value	Unit
Durometer Hardness (Shore A)	50 to 60	
Elastomers	Nominal Value	Unit

Tensile Strength (Break)	4.60 to 8.80	MPa
Tensile Elongation (Break)	330 to 430	%
Tear Strength	19.0 to 31.0	kN/m
Thermoset	Nominal Value	Unit
Thermoset Components		
Part A	Mix Ratio by Weight: 100	
Part B	Mix Ratio by Weight: 92 to 94	
Demold Time	3.0 to 5.0	min
Injection	Nominal Value	Unit
Mold Temperature	45.0 to 55.0	°C
NOTE		
1.	Break length 4 mm	

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