

# Rhelon F2538H-01A

Polyamide 66  
RheTech, Inc.

Message:

Rhelon F2538H-01A is a Polyamide 66 (Nylon 66) product filled with glass\mineral. It can be processed by injection molding and is available in North America. Primary characteristic: heat stabilizer.

General Information			
Filler / Reinforcement	Glass\Mineral		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.47	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	0.30 to 0.80	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	118	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	3.0	%	
Break	3.0	%	
Flexural Modulus	9390	MPa	ASTM D790
Flexural Strength	165	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	48	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	252	°C	ASTM D648
Peak Melting Temperature	255	°C	ASTM D789
CLTE - Flow	5.5E-6	cm/cm/°C	ASTM D696
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	20	%	
Rear Temperature	257 to 268	°C	
Middle Temperature	268 to 279	°C	
Front Temperature	274 to 285	°C	
Nozzle Temperature	274 to 285	°C	
Processing (Melt) Temp	257 to 271	°C	

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

