

BESTPOM C09T/01

Acetal (POM) Copolymer

Triesa Plastics

Message:

Acetal copolymer resin natural standard of MFI 9 with lubricated and friction improved (PTFE) is perfect for final pieces that requires a minor wear out in final applications, inertia to different chemical products and good resistance to humidity.

General Information			
Additive	PTFE Lubricant		
Features	Copolymer		
	Good Chemical Resistance		
	Good Wear Resistance		
	Lubricated		
	Moisture Resistant		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.50	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR)	6.0	g/10 min	ISO 1133
Molding Shrinkage	2.1	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.18	%	ISO 62
Humidity - Pellets	0.20	%	ISO 1110
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	81		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2450	MPa	ISO 527-2
Tensile Stress	44.0	MPa	ISO 527-2
Tensile Strain (Break)	15	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	60	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	150	°C	ISO 75-2/B
1.8 MPa, Unannealed	97.0	°C	ISO 75-2/A
Vicat Softening Temperature	145	°C	ISO 306
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093

Electric Strength	16	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	FMVSS 302
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	180 to 200	°C	
Mold Temperature	40.0 to 80.0	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

