

RTP 1700 TFE 15

Polyphenylene Ether + PS

RTP Company

Message:

PTFE Lubricated

General Information			
Additive	PTFE Lubricant (15%)		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.50 to 1.0	%	ASTM D955
Moisture Content	0.10	%	
Primary Additive	15	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2410	MPa	ASTM D638
Tensile Strength	44.8	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	2410	MPa	ASTM D790
Flexural Strength	79.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	120	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	800	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	116	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	93.3	°C	
Drying Time	2.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	249 to 288	°C	
Mold Temperature	65.6 to 93.3	°C	
Injection Pressure	68.9 to 103	MPa	

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