Manner Flexible PVC X3740 BLK580

Flexible Polyvinyl Chloride Manner Plastics, L.P.

Message:

Recommended Applications: Non-Lead Stabilized 125°C Tubing Extrusion Compound. This compound is RoHS compliant.

General Information			
Features	Low (to None) Lead Content		
Uses	Tubing		
Appearance	Black		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25 to 1.29	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	77 to 83		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	20.0	MPa	ASTM D638
Tensile Elongation ² (Break)	400	%	ASTM D638
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air ³ (150°C, 240 hr)	2.0	%	UL 1581
Change in Ultimate Elongation in Air ⁴ (150°C, 240 hr)	-4.0	%	UL 1581
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-48.0	°C	ASTM D746
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	170 to 180	°C	
Cylinder Zone 3 Temp.	170 to 180	°C	
Cylinder Zone 5 Temp.	170 to 180	°C	
NOTE			
1.	Unaged Dumbbells: .03 inch		
2.	Unaged Dumbbells: .03 inch		
3.	Air Retention: .03 inch		
4.	Air Retention: .03 inch		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

