

TOTAL Polypropylene PPH 4026

Polypropylene Homopolymer

TOTAL Refining & Chemicals

Message:

Polypropylene PPH 4026 is a homopolymer with a Melt Flow Index of 3 g/10 min for the cast extrusion of films with outstanding stiffness and heat resistance.

Polypropylene PPH 4026 is intended for applications like hot fill food packaging, labeling, twist or lamination films.

Polypropylene PPH 4026 is a polypropylene homopolymer specifically developed to offer outstanding process ability for sheet extrusion and thermoforming applications.

Polypropylene PPH 4026 is characterized by a higher stiffness than conventional nucleated homopolymers, a good impact resistance and an excellent clarity. Polypropylene PPH 4026 allows for wall thickness reduction while maintaining appropriate top load and crush resistances.

Polypropylene PPH 4026 has excellent organoleptic properties making it suitable for the most sensitive packaging application.

General Information	
Features	Good Impact Resistance
	Good Organoleptic Properties
	Good Processability
	High Clarity
	High Heat Resistance
	High Stiffness
	Homopolymer
Uses	Film
	Labels
	Laminates
	Packaging
	Sheet
Agency Ratings	EC 1907/2006 (REACH)
RoHS Compliance	RoHS Compliant
Processing Method	Cast Film
	Sheet Extrusion
	Thermoforming

Physical	Nominal Value	Unit	Test Method
Density	0.905	g/cm ³	ISO 1183
Apparent Density	0.53	g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	95		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2050	MPa	ISO 527-2

Tensile Stress (Yield)	39.0	MPa	ISO 527-2
Tensile Strain (Yield)	9.0	%	ISO 527-2
Flexural Modulus	2000	MPa	ISO 178
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	50	μm	
Tensile Stress			ISO 527-3
MD : Yield, 50 μm, Cast Film	31.0	MPa	
TD : Yield, 50 μm, Cast Film	29.0	MPa	
MD : Break, 50 μm, Cast Film	62.0	MPa	
TD : Break, 50 μm, Cast Film	35.0	MPa	
Tensile Elongation			ISO 527-3
MD : Break, 50 μm, Cast Film	470	%	
TD : Break, 50 μm, Cast Film	580	%	
Dart Drop Impact (50 μm, Cast Film)	80	g	ISO 7765-1
Elmendorf Tear Strength ¹			ISO 6383-2
MD : 50.0 μm	6.0	kN/m	
TD : 50.0 μm	88.0	kN/m	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	kJ/m ²	ISO 179
Notched Izod Impact Strength (23°C)	5.0	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	110	°C	ISO 75-2/B
1.8 MPa, Unannealed	60.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	153	°C	ISO 306/A50
--	97.0	°C	ISO 306/B50
Melting Temperature (DSC)	165	°C	ISO 3146
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 50.0 μm, Cast Film)	51		ASTM D2457
Haze (50.0 μm, Cast Film)	14	%	ISO 14782
NOTE			
1.	Cast Film		

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