OmniPro™ CPP CCF20

Polypropylene Copolymer OMNI Plastics, LLC

Message:

OmniPro™ CPP CCF20 is a Polypropylene Copolymer (PP Copolymer) product filled with 20% calcium carbonate. It can be processed by injection molding and is available in North America. Primary characteristic: copolymer.

General Information			
UL YellowCard	E138590-100058507	E138590-101993778	
Filler / Reinforcement	Calcium Carbonate,20% Filler by Weight		
Features	Copolymer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	10	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	50.0	MPa	ASTM D638
Tensile Elongation (Break)	50	%	ASTM D638
Flexural Modulus	1380	MPa	ASTM D790
Flexural Strength (Break)	52.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	96	J/m	ASTM D256
Injection	Nominal Value	Unit	
Rear Temperature	204 to 249	°C	
Middle Temperature	216 to 260	°C	
Front Temperature	216 to 260	°C	
Nozzle Temperature	216 to 260	°C	
Processing (Melt) Temp	216 to 260	°C	
Mold Temperature	26.7 to 60.0	°C	
Back Pressure	0.345 to 0.689	MPa	

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Recommended distributors for this material

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