

Tecomid® HT NT40 NL XA60

Polyphthalamide
Eurotec Engineering Plastics

Message:
PPA, unfilled, flame retardant - halogen & red phosphorus free, heat stabilized, natural

General Information			
Additive	heat stabilizer		
	Flame retardancy		
Features	Phosphorus content, low (to none)		
	Thermal Stability		
	Halogen-free		
	Flame retardancy		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Appearance	Natural color		
Processing Method	Injection molding		
Resin ID (ISO 1043)	PPA FR(60)		
Physical	Nominal Value	Unit	Test Method
Density	1.24	g/cm ³	ISO 1183
Molding Shrinkage			Internal method
Vertical flow direction	1.1	%	Internal method
Flow direction	1.1	%	Internal method
Water Absorption (Equilibrium, 23°C, 50% RH)	2.0	%	ISO 62
Moisture Content		%	ISO 15512
Back Pressure	Low		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	4000	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	75.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-30°C	3.0	kJ/m ²	ISO 180/1A
23°C	4.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	130	°C	ISO 75-2/A
Melting Temperature ¹	315	°C	ISO 11357-3

Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Comparative Tracking Index (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	V-0		UL 94
1.60 mm	V-0		UL 94
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	775	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	4.0	hr	
Hopper Temperature	60.0 - 80.0	°C	
Processing (Melt) Temp	320 - 330	°C	
Mold Temperature	140 - 180	°C	
Injection Rate	Moderate-Fast		
Holding Pressure	40.0 - 80.0	MPa	
Injection instructions			
Pre-drying is not necessary for materials in moisture proof closed bags.			
NOTE			
1.	10 K/min		

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