

# EnCom PC/PET1013

Polycarbonate + PET

EnCom, Inc.

## Message:

EnCom PC/PET1013 is a polycarbonate PET (PC PET) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is injection molding.

General Information		
Forms	Particle	
Processing Method	Injection molding	
Injection	Nominal Value	Unit
Drying Temperature	79.4 - 85.0	°C
Drying Time	2.0 - 4.0	hr
Drying Time, Maximum	4.0	hr
Rear Temperature	177 - 193	°C
Middle Temperature	177 - 204	°C
Front Temperature	193 - 204	°C
Nozzle Temperature	204 - 221	°C
Mold Temperature	48.9 - 60.0	°C
Injection instructions		

Recommended Recycle Reintroduction:First Pass: 10% MaxSecond Pass: 3% Max

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## Recommended distributors for this material

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