

# MARPOL® PVC PIPE GRADE

Rigid Polyvinyl Chloride

Marco Polo International, Inc.

## Message:

ASTM Cell Classification: GP3-16040

Suggested Applications: PVC resin is typically used in rigid PVC compounds which can be processed through both single and multi-screw extrusion of pipe and conduit.

General Information			
Features	High Rigidity		
Uses	Conduit		
	Piping		
Processing Method	Pipe Extrusion		
Physical	Nominal Value	Unit	Test Method
Apparent Density	0.56	g/cm <sup>3</sup>	ASTM D1895
Inherent Viscosity	0.89		ASTM D5225
K (wear) Factor <sup>1</sup>	65.0		
Particle Size			ASTM D1921
-- <sup>2</sup>	> 99.0	%	
-- <sup>3</sup>	> 4.00	%	
Relative Viscosity	2.17		ASTM D1709
ASTM Classification	GP3-16040		
Volatiles	< 0.30	%	
NOTE			
1.	0.5 gm/100ml Cyclohexanone		
2.	Through 40 Mesh		
3.	Through 200 Mesh		

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## Recommended distributors for this material

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