

# Telcar® OBC 2318D

Thermoplastic Elastomer

Teknor Apex Company

## Message:

Telcar®OBC 2318D is a thermoplastic elastomer (TPE) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is extrusion or injection molding.  
Typical application areas include:  
Automotive Industry  
engineering/industrial accessories

| General Information                       |                                 |                   |             |
|-------------------------------------------|---------------------------------|-------------------|-------------|
| Uses                                      | Blow molding applications       |                   |             |
|                                           | Washer                          |                   |             |
|                                           | Weather-resistant sealing strip |                   |             |
|                                           | Application in Automobile Field |                   |             |
|                                           | Car interior parts              |                   |             |
|                                           | Automotive exterior parts       |                   |             |
|                                           | Car exterior decoration         |                   |             |
|                                           | General                         |                   |             |
| Appearance                                | Opacity                         |                   |             |
| Forms                                     | Particle                        |                   |             |
| Processing Method                         | Extrusion                       |                   |             |
|                                           | Injection molding               |                   |             |
| Physical                                  | Nominal Value                   | Unit              | Test Method |
| Specific Gravity                          | 0.878                           | g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 4.0                             | g/10 min          | ASTM D1238  |
| Hardness                                  | Nominal Value                   | Unit              | Test Method |
| Durometer Hardness (Shore A)              | 83                              |                   | ASTM D2240  |
| Elastomers                                | Nominal Value                   | Unit              | Test Method |
| Tensile Strength (Break)                  | 5.52                            | MPa               | ASTM D412   |
| Tensile Elongation (Break)                | 890                             | %                 | ASTM D412   |
| Injection                                 | Nominal Value                   | Unit              |             |
| Rear Temperature                          | 171 - 193                       | °C                |             |
| Middle Temperature                        | 177 - 199                       | °C                |             |
| Front Temperature                         | 182 - 204                       | °C                |             |
| Nozzle Temperature                        | 188 - 210                       | °C                |             |
| Processing (Melt) Temp                    | 188 - 210                       | °C                |             |
| Mold Temperature                          | 25.0 - 65.6                     | °C                |             |
| Injection Pressure                        | 1.38 - 6.89                     | MPa               |             |

|                        |               |      |
|------------------------|---------------|------|
| Injection Rate         | Moderate-Fast |      |
| Back Pressure          | 0.172 - 0.345 | MPa  |
| Screw Speed            | 50 - 100      | rpm  |
| Cushion                | 3.81 - 25.4   | mm   |
| Extrusion              | Nominal Value | Unit |
| Cylinder Zone 1 Temp.  | 166 - 188     | °C   |
| Cylinder Zone 2 Temp.  | 171 - 193     | °C   |
| Cylinder Zone 3 Temp.  | 177 - 199     | °C   |
| Cylinder Zone 5 Temp.  | 182 - 204     | °C   |
| Die Temperature        | 190 - 210     | °C   |
| Extrusion instructions |               |      |

Screw Speed: 30 to 100 rpm

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

