

# ACCUTECH™ HP0336C10L1

Polypropylene Homopolymer  
ACLO Compounders Inc.

Message:

ACCUTECH™HP0336C10L1 is a polypropylene homopolymer (PP Homopoly) product, and its filler is 10% calcium carbonate filler. It is available in North America.

| General Information                       |                                                |                   |             |
|-------------------------------------------|------------------------------------------------|-------------------|-------------|
| Filler / Reinforcement                    | Calcium carbonate filler, 10% filler by weight |                   |             |
| Forms                                     | Particle                                       |                   |             |
| Physical                                  | Nominal Value                                  | Unit              | Test Method |
| Specific Gravity                          | 0.958                                          | g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 12                                             | g/10 min          | ASTM D1238  |
| Molding Shrinkage - Flow                  | 1.4                                            | %                 | ASTM D955   |
| Hardness                                  | Nominal Value                                  | Unit              | Test Method |
| Rockwell Hardness (R-Scale)               | 91                                             |                   | ASTM D785   |
| Mechanical                                | Nominal Value                                  | Unit              | Test Method |
| Tensile Modulus                           | 1300                                           | MPa               | ASTM D638   |
| Tensile Strength                          |                                                |                   | ASTM D638   |
| Yield                                     | 33.0                                           | MPa               | ASTM D638   |
| Fracture                                  | 17.0                                           | MPa               | ASTM D638   |
| Tensile Elongation                        |                                                |                   | ASTM D638   |
| Yield                                     | 9.0                                            | %                 | ASTM D638   |
| Fracture                                  | 100                                            | %                 | ASTM D638   |
| Flexural Modulus                          | 1600                                           | MPa               | ASTM D790   |
| Flexural Strength                         | 36.0                                           | MPa               | ASTM D790   |
| Impact                                    | Nominal Value                                  | Unit              | Test Method |
| Notched Izod Impact                       | 40                                             | J/m               | ASTM D256   |
| Thermal                                   | Nominal Value                                  | Unit              | Test Method |
| Deflection Temperature Under Load         |                                                |                   | ASTM D648   |
| 0.45 MPa, not annealed                    | 98.0                                           | °C                | ASTM D648   |
| 1.8 MPa, not annealed                     | 57.0                                           | °C                | ASTM D648   |
| Additional Information                    |                                                |                   |             |

Ash Content, ASTM D2584: 10%

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