

SOLLAMID A 2700 - A 2730 FV 25

Polyamide 66
Krisoll Resinas Plásticas Ltda.

Message:

SOLLAMID A 2700 - A 2730 FV 25 is a Polyamide 66 (Nylon 66) material filled with 25% glass fiber. It is available in Latin America. Primary attribute of SOLLAMID A 2700 - A 2730 FV 25: Flame Rated.

General Information				
Filler / Reinforcement		Glass Fiber,25% Filler by Weight		
Physical	Dry	Conditioned	Unit	Test Method
Specific Gravity	1.32	--	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.35 to 0.55	--	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.90	--	%	ASTM D570
Heat Stability	120 to 130	--	°C	
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	122	110		ASTM D785
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	8200	6000	MPa	ASTM D638
Tensile Strength (23°C)	150	95.0	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	3.5	5.5	%	ASTM D638
Flexural Modulus (23°C)	6500	4000	MPa	ASTM D790
Flexural Strength (23°C)	226	120	MPa	ASTM D790
Impact	Dry	Conditioned	Unit	Test Method
Unnotched Izod Impact Strength (23°C)	10	15	kJ/m ²	ASTM D256
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				ASTM D648
0.45 MPa, Unannealed	> 200	--	°C	
1.8 MPa, Unannealed	> 240	--	°C	
Melting Temperature	250 to 260	--	°C	
CLTE - Flow	3.0E-5	--	cm/cm/°C	ASTM D696
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity	1.0E+15	--	ohms·cm	ASTM D257
Dielectric Strength	22	--	kV/mm	ASTM D149
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.60 mm)	HB	--		UL 94

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

