

SCANAMID 66 A12^ F12

Polyamide 66

Polykemi AB

Message:

Glass fibre-reinforced

General Information				
Filler / Reinforcement		Glass Fiber,12% Filler by Weight		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.21	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	1.2	--	%	
Flow	0.50	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Stress	120	75.0	MPa	ISO 527-2
Tensile Strain (Yield)	3.5	8.0	%	ISO 527-2
Flexural Modulus (23°C)	4800	3300	MPa	ISO 178
Flexural Stress	180	130	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.0	7.0	kJ/m ²	ISO 179
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature ¹				
0.45 MPa, Unannealed	230	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	220	--	°C	ISO 75-2/A
Vicat Softening Temperature	> 210	--	°C	ISO 306/B50
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.60 mm)	HB	--		UL 94
Glow Wire Ignition Temperature (2.00 mm)	650	--	°C	IEC 60695-2-13
NOTE				

1. 120°C/hr

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