

Unichem 6812G-05

Flexible Polyvinyl Chloride

Colorite Polymers

Message:

Applications such as oxygen masks and soft-side goggle frames.

General Information			
Features	Good Color Stability Good Flexibility Radiation Sterilizable		
Uses	Food Containers Medical/Healthcare Applications		
Agency Ratings	FDA Food Contact, Unspecified Rating		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	68		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	12.4	MPa	ASTM D638
Tensile Elongation (Yield)	400	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	5.52	MPa	ASTM D412
Injection	Nominal Value	Unit	
Processing (Melt) Temp	163 to 168	°C	
Mold Temperature	10.0 to 37.8	°C	
Back Pressure	0.689 to 2.76	MPa	
Screw Speed	40 to 100	rpm	
Screw Compression Ratio	2.0:1.0 to 3.0:1.0		

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