Braskem PE SHA7260

High Density Polyethylene

Braskem

Message:

Description:

SHA7260 is a high-density polyethylene, developed for the injection molding, easy to process and with high productivity. This resin has a good melt flow with high rigidity and hardness. Its narrow molar mass distribution results in a low tendency to warpage.

The minimum biobased content of this grade is 94%, determined according to ASTM D6866.

Application

Pails & basins, Caps & Closures, Toys, Lids, Thin-walled parts and Housewares.

General Information					
Features	Low warpage				
	Rigidity, high				
	Updatable resources				
	Workability, good				
	Good liquidity				
	Compliance of Food Exposure				
	High hardness				
	Narrow molecular weight distribution				
Uses	Cover				
	Shield				
	Household goods				
	Barrel				
	Shell				
	Toys				
Agency Ratings	FDA 21 CFR 177.1520				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.955	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	20	g/10 min	ASTM D1238		
Environmental Stress-Cracking Resistance (50°C, 2.00 mm, 100% Igepal, F50)	< 4.00	hr	ASTM D1693		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore D, Compression Molded)	64		ASTM D2240		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Yield, Compression Molded)	29.0	MPa	ASTM D638		

Tensile Elongation (Yield, Compression			
Molded)	7.2	%	ASTM D638
Flexural Modulus - 1% Secant			
(Compression Molded)	1350	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Compression			
Molded)	25	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45			
MPa, Unannealed, Compression Molded)	74.0	°C	ASTM D648
Vicat Softening Temperature	124	°C	ASTM D1525 ¹
Additional Information	Nominal Value	Unit	Test Method
Biobased Content	> 94	%	ASTM D6866
NOTE			
1.	压 力1 (10N)		

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Recommended distributors for this material

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