

AKROMID® B3 GF 30 S1 white (3767)

Polyamide 6
AKRO-PLASTIC GmbH

Message:

AKROMID® B3 GF 30 S1 white (3767) is a 30% glass fibre reinforced, cold impact strength polyamide 6 with high stiffness and strength
Applications are housings and covers for the automotive industry and power tools

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	High Stiffness		
	High Strength		
	Low Temperature Impact Resistance		
Uses	Automotive Applications		
	Housings		
	Power/Other Tools		
Appearance	White		
Resin ID (ISO 1043)	PA6-I GF30		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.39	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.80	%	
Flow	0.30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9000	MPa	ISO 527-2/1
Tensile Stress (Break)	160	MPa	ISO 527-2/5
Tensile Strain (Break)	4.5	%	ISO 527-2/5
Flexural Modulus ¹	7700	MPa	ISO 178
Flexural Stress ²	250	MPa	ISO 178
Flexural Strain at Break ³	4.5	%	ISO 178
Reinforcement Content	30	%	ISO 1172
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	16	kJ/m ²	
23°C	20	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	110	kJ/m ²	
23°C	110	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature			
1.8 MPa, Unannealed	205	°C	ISO 75-2/A
8.0 MPa, Unannealed	145	°C	ISO 75-2/C
Melting Temperature ⁴	220	°C	DIN EN 11357-1
Flammability	Nominal Value	Unit	Test Method
Burning Rate ⁵ (1.00 mm)	< 100	mm/min	FMVSS 302
Flame Rating (1.60 mm)	HB		UL 94
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	2 mm/min		
4.	10 K/min, DSC		
5.	>1 mm		

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