

# Sylvin 8680-50D Clear

Polyvinyl Chloride  
Sylvin Technologies Incorporated

Message:  
Sylvin 8680-50D Clear Is A Vinyl Compound Formulated For Profile Extrusion Applications.

General Information			
Uses	Profiles		
Appearance	Clear/Transparent		
Processing Method	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 10 sec)	50		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	21.0	MPa	ASTM D638
Tensile Elongation (Break)	330	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength	123	kN/m	ASTM D624
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-12.0	°C	ASTM D746
Melting Temperature	177 to 191	°C	

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Recommended distributors for this material

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