

VITAMIDE® BR14

Polyamide 6
A. Schulman Europe

Message:

VITAMIDE® BR14 is a Polyamide 6 (Nylon 6) material filled with 20% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.
Important attributes of VITAMIDE® BR14 are:
Flame Rated
RoHS Compliant

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Uses	Wheels		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.28	g/cm³	ISO 1183
Molding Shrinkage	0.30 to 0.40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	130	MPa	ISO 527-2
Tensile Strain (Break)	4.0	%	ISO 527-2
Flexural Modulus	6300	MPa	ISO 178
Flexural Stress	180	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	7.0	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	> 200	°C	ISO 75-2/B
1.8 MPa, Unannealed	190	°C	ISO 75-2/A
Melting Temperature (DSC)	220	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Electric Strength (2.00 mm)	23	kV/mm	IEC 60243-1
Comparative Tracking Index (Solution A)	560	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

